



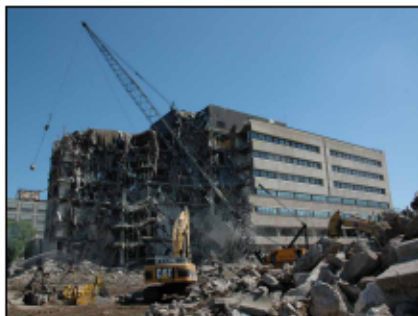
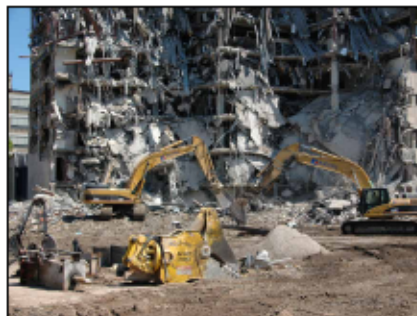
2011

Environmental
EXCELLENCE
AWARD



Rachel Contracting, LLC
St. Michael, MN

Beacon Bluff Redevelopment



This project involved managing the Brownfields redevelopment of 3M's former world headquarters in St. Paul, MN. It included demolition of 625,000 s.f. of industrial and office buildings, asbestos & other hazardous materials abatement, soil remediation, geotechnical correction of site soils, constructing a new road, and the installation of new water mains, storm & sanitary sewer infrastructure. Rachel Contracting, with the Minnesota Pollution Control Agency (MPCA), determined the most beneficial reuse of processed building materials including concrete, brick and aggregate resulting in 31,000 cy of material used onsite. The project also generated thousands of tons of ferrous & non-ferrous scrap metal and over 100,000 board feet of timber.

Environmental Stewardship



**NATIONAL
DEMOLITION
ASSOCIATION**
Making Way